



MADE IN SAN MARINO		i-ARC 215	i-ARC 216D		i-ARC 217 GEN
		MMA DC	MMA DC	TIG DC	MMA DC
Campo di regolazione - Welding current range		10 - 150A	10 - 160A	10 - 160A	10 - 170A
Servizio DECA 20°C - DECA use 20°C		150A - 60%	160A - 60%	-	170A - 60%
Servizio 40°C - Duty cycle 40°C EN 60974-1		150A - 25%	160A - 20%	160A - 25%	170A - 20%
Tensione a vuoto - Open circuit voltage		88V			
Tensione di alimentazione - Input voltage		1 ph - 230V 50/60 Hz			
Potenza assorbita - Absorbed power: 60% / Max		2,8 / 4,0 kW	2,8 / 4,8 kW		2,8 / 4,9 kW
Fusibile - Fuse		16A			
Generatore - Generator		+/- 15% (6kW)	+/- 15% (7 kW)		+/- 30% (7 kW)
Elettrodi : ø mm Electrodes: ø mm	Rutile	1,6 - 4,0	1,6 - 4,0	-	1,6 - 4,0
	Basico - Basic	2,0 - 3,2	2,0 - 3,2	-	2,0 - 4,0
	TIG	1,0 - 4,0	-	1,0 - 4,0	1,0 - 4,0
Connessioni in uscita - Output connection		DX 25 mmq			
Protezione termostatica - Thermostatic Protection		●	●		●
Peso - Weight ≈		4 kg			
Dimensioni - Dimensions		370 x 134 x 206 mm			
Versione - Version					
*Generatore + accessori - *Power source + accessories		285680	286480		285780
** Promotion Pack		-	-		285791

Funzioni - Features		MMA DC	TIG DC	
Hot start	●	Regolabile - Adjustable	-	●
Anti-sticking	●	●	-	●
Arc force	●	Regolabile - Adjustable	-	●
TIG	Scratch	-	Lift	Scratch

